

CONTI

TWIN STAR 2



PIECES DETACHEES SPARE PARTS

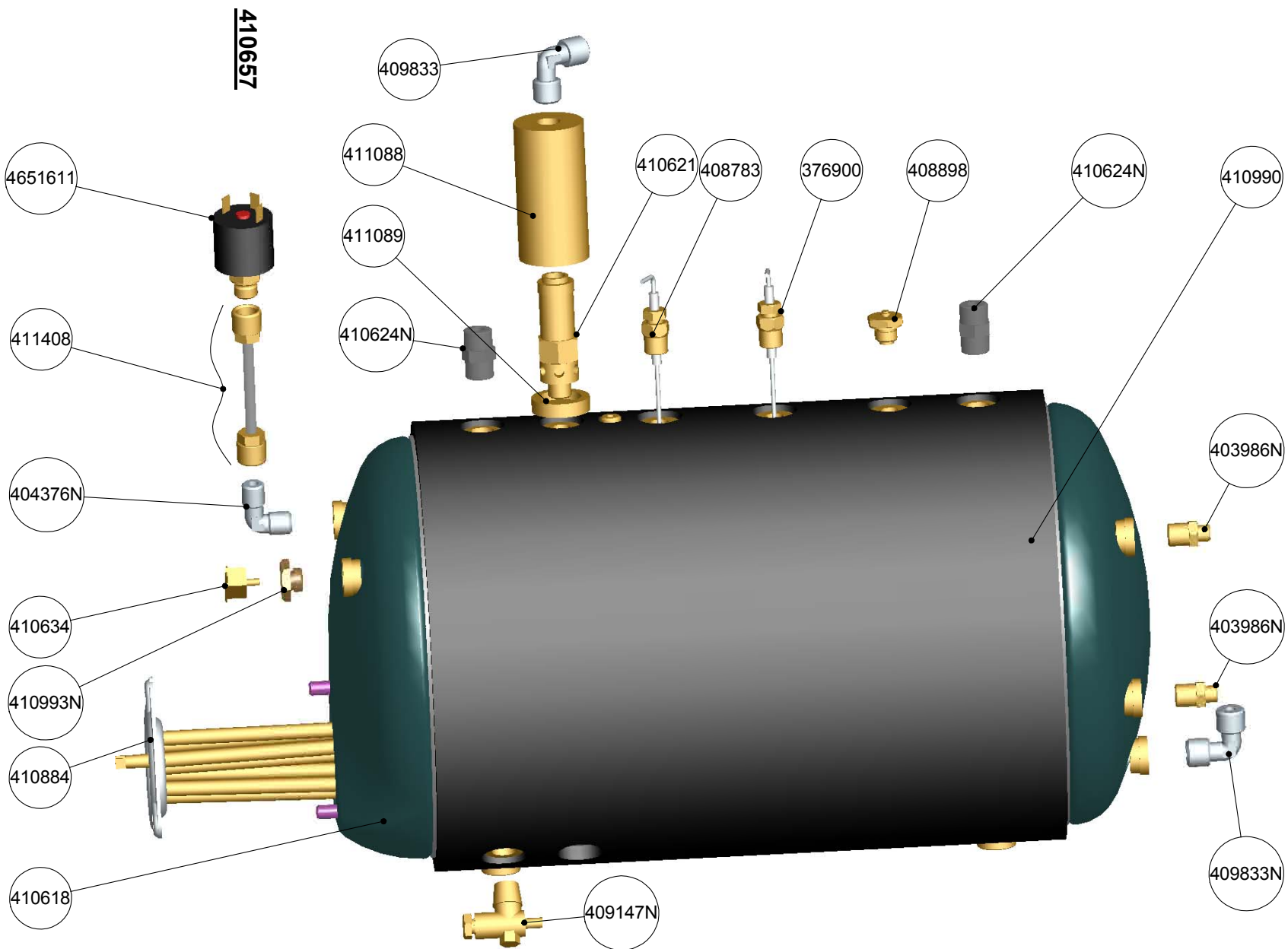
CONTI - 02/2004

SACOME, Document CONFIDENTIEL, Ne peut être reproduit ni communiqué sans notre accord préalable.
SACOME, CONFIDENTIAL Document, it is forbidden to duplicate or communicate this document without previous authorization.

<u>PAGE</u>	<u>DESIGNATION</u>	<u>DESIGNATION</u>
2.	CHAUDIERE EAU CHAUDE/VAPEUR THERMOPLONGEUR	STEAM & HOT WATER BOILER HEATING ELEMENT
4.	TURBINE	FLOWMETER
6.	PORTE-FILTRES	FILTER HOLDERS
8.	SORTIE EAU CHAUDE	HOT WATER OUTLET
10.	SORTIE VAPEUR	STEAM OUTLET
12.	ROBINET VAPEUR	STEAM TAP
14.	MITIGEUR - ROBINET DE PUISAGE ELECTRIQUE BLOC ENTREE EAU AUTO	MIXING TAP - HOT WATER & CAPPUCCINO TAP - WATER SUPPLY CONTROL
16.	GROUPE & CHAUDIÈRE CAFE	ESPRESSO GROUP & BOILER
18.	MOTO-POMPE	MOTOR PUMP
20.	FAISCEAU - COMPOSANTS ELECT.	WIRING - ELECTRICAL COMPONENTS
22.	TABLEAU COMMANDE - DISPLAY	CONTROL PANEL - DISPLAY
24/26.	CARROSSERIE	CASING
28.	CHASSIS	FRAME
30.	BLOC VIDANGE	DRAIN
32.	TUYAUTERIE	PIPEWORK
33.	KIT CAPPUCCINATORE	CAPPUCCINATORE KIT
34.	KIT LANCE VAPEUR	KIT JET STEAM
36.	COLLE	GLUE

410657 CHAUDIERE VAPEUR/EAU CHAUDE EQUIPEE 2/3G
STEAM & HOT WATER BOILER ASSEMBLY 2/3G

376900	SONDE ALIM. AUTO. L90	AUTOMATIC LEVEL SENSOR LG90
403986N	MAMELON 1/4G-1/8G NICKELE	NIPPLE 1/4G-1/8G
404376N	COUDE 1/4 NICKELE	BEND 1/4
408783	SONDE SECURITE L155	SAFETY SENSOR LG155
408898	DEPRESSEUR	VACUUM VALVE
409147N	PURGEUR NICKELE	BLEED VALVE
409833	COUDE 3/8	BEND 3/8
409833N	COUDE 3/8 NICKELE	BEND 3/8
410618	CHAUDIERE VAPEUR INOX	STEAM/HOT WATER BOILER
410621	SOUPAPE 3 BARS	VALVE 3 BARS
410624N	NIPPLE 3/8 NICKELE	NIPPLE 3/8
410634	THERMOSTAT	THERMOSTAT
410884	THERMOPL. 4500W 220-380V LG320	HEATING ELEMENT 4500W 220-380V LG320
410990	ISOLANT CHAUDIERE	BOILER INSULATOR
410993N	BOUCHON 3/8G NICKELE	CAP 3/8 G
411088	TUBE SOUPAPE SECURITE	PIPE SAFETY VALVE
411089	ENTRETOISE SOUPAPE SECURITE	SAFETY VALVE BRACE
411408	TUBE PRESSOSTAT	PIPE PRESSURE SWITCH
4651611	PRESSOSTAT 1,5 BAR	PRESSURE SWITCH 1,5 BAR



410696 TURBINE GAUCHE EQUIPEE
410708 TURBINE DROITE EQUIPEE
410762 TURBINE CENTRALE EQUIPEE

FLOWMETER LEFT COMPLETE
FLOWMETER RIGHT COMPLETE
FLOWMETER CENTRAL COMPLETE

401982 VIS CHC 4X8 INOX
403466NSF TURBINE SEULE
403986N MAMELON 1/4G - 1/8G
403988N ANTIRETOUR 1/4G-1/8G
410617 ROBINET ENTREE D'EAU TURBINE
410622N TE 1/4M-1/8M-1/8M
410623N CROIX 1/8M X 4
410632N REDUCTION 1/4M - 1/8F

SCREW 4X8
FLOWMETER
NIPPLE 1/4G - 1/8G
CHECK VALVE 1/4G - 1/8G
TAP OF FLOWMETER WATER SUPPLY
T-PIECE 1/4M-1/8M-1/8M
PIPECROSS 1/8M X 4
CONNECTION PART 1/4M - 1/8F

403988N ANTIRETOUR 1/4G-1/8G

CHECK VALVE 1/4G - 1/8G

087520 JOINT TORIQUE 5,7X1,9 (R.5) EPDM70
403471N SIEGE C.A.R NICKELE
403472N GUIDE C.A.R NICKELE
403473 BILLE DE 8 INOX 316
403474 RESSORT C.A.R
403475 JOINT CUIVRE 12X8,2X1
403987N RACCORD C.A.R 1/8 NICKELE

O'RING 5.7X1.9
CHECK VALVE SUPPORT
CHECK VALVE GUIDE
STAINLESS STEEL BALL Ø8
CHECK VALVE SPRING
COPPER GASKET 12X8,2X1
CONNECTION CHECK VALVE 1/8





Les filtres ne sont pas fournis avec nos porte-filtres complets. Les commander séparément.
Filters are not supplied with our filter-holders. They have to be ordered separately.

410903 P-F 1 TASSE COMPLET
410904 P-F 2 TASSES COMPLET

016711 CLIPS POUR FILTRE
 410862 POIGNEE P.F. NOIRE PA6
 410863 BEC 2 VOIES
 410864 BOUCHON P.F.
 410866 CORPS P.F. INOX TRAITE
 410867 BEC 1 VOIE
 411420 VIS TF 4X6 INOX A2

1 CUP FILTER HOLDER COMPLETE
2 CUP FILTER HOLDER COMPLETE

FILTER CLIPS
 BLACK FILTER HOLDER HANDLE
 DOPPEL SPOUT NOZZLE
 END CAP
 FILTER HOLDER MAIN PIECE
 SINGLE SPOUT NOZZLE
 SCREW 4X6

A partir de novembre 2003

As from november 2003

411337 P-F 1 TASSE COMPLET
411338 P-F 2 TASSES COMPLET

016711 CLIPS POUR FILTRE
 405145 BEC 1 VOIE 3/8 OUVERT
 407168 BEC 2 VOIES 3/8 OUVERT
 410862 POIGNEE P.F. NOIRE PA6
 410864 BOUCHON P.F.
 4108661 CORPS P.F. ADAPTABLE INOX TRAITE

1 CUP FILTER HOLDER COMPLETE
2 CUP FILTER HOLDER COMPLETE

FILTER CLIPS
 1 WAY NOZZLE OPEN
 2 WAY NOZZLE OPEN
 BLACK FILTER HOLDER HANDLE
 END CAP
 FILTER HOLDER MAIN PIECE

016780 FILTRES 2 TASSES HT.22
 016840 FILTRE 1 TASSE HT.20

2 CUP FILTER HT.22
 1 CUP FILTER HT.20

411090 SUPPORT PF POUR MOULIN MAZZER

BRACKET FOR MAZZER GRINDER

En option

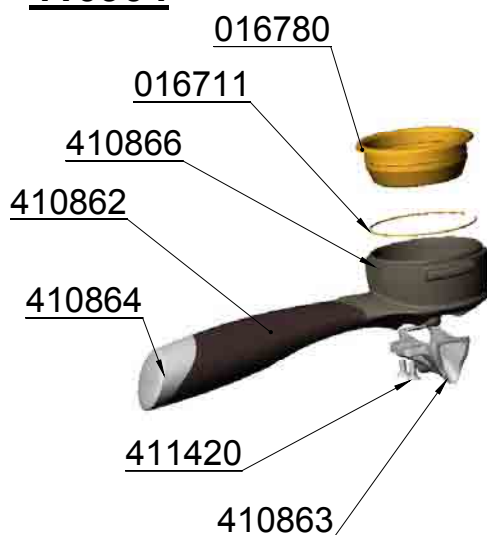
4071681 BEC 2 VOIES 3/8 OUVERT AÉRÉ

Optional

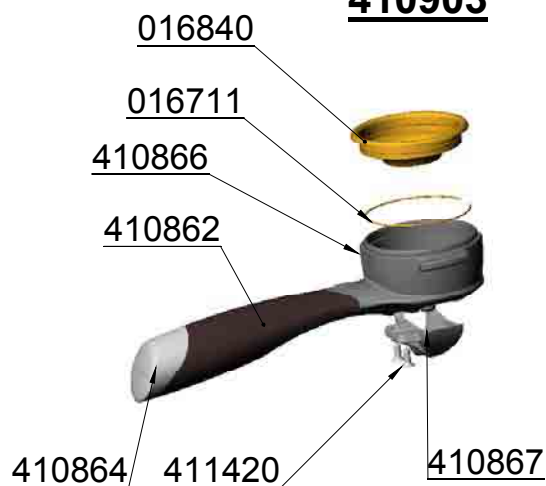
2 WAY NOZZLE OPENED



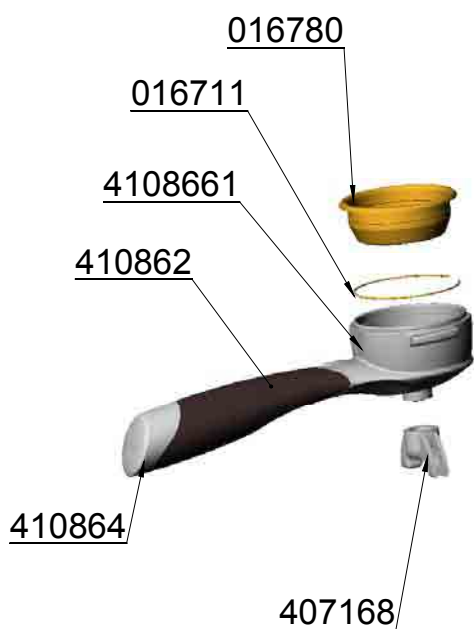
410904



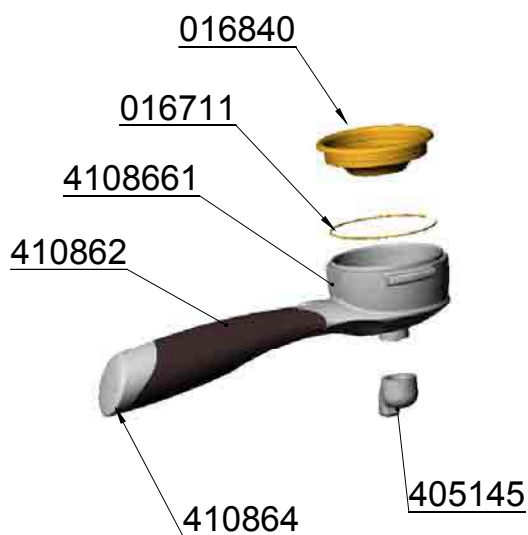
410903



411338



411337



410275 SORTIE EAU CHAUDE CPLTE

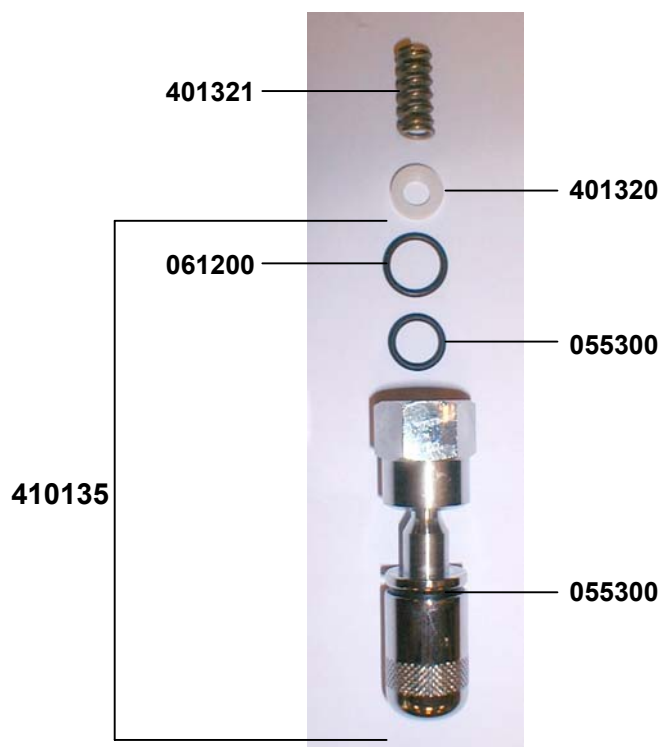
401320 RONDELLE D'APPUI
401321 RESSORT ROTULE
410135 SORTIE EAU CHAUDE

HOT WATER OUTLET COMPLETE

WASHER
SPRING
HOT WATER OUTLET

055300 JOINT TORIQUE 12,1X2,7
061200 JOINT TORIQUE 13,6X2,7

O'RING 12,1X2,7
O'RING 13,6X2,7

410275

410834 SORTIE VAPEUR COURT

055300 JOINT TORIQUE 12,1X2,7
061200 JOINT TORIQUE 13,6X2,7
401320 RONDELLE D'APPUI
401321 RESSORT ROTULE
410137 ECROU POUR ROTULE
4108351 SORTIE VAPEUR SOUDEE (COURT)
410837 EMBOUT VAPEUR

STEAM OUTLET SHORT

O'RING 12,1X2,7
O'RING 13,6X2,7
WASHER
SPRING
NUT
STEAM OUTLET (SHORT)
STEAM NOZZLE

411063 SORTIE VAPEUR DROIT

055300 JOINT TORIQUE 12,1X2,7
061200 JOINT TORIQUE 13,6X2,7
401320 RONDELLE D'APPUI
401321 RESSORT ROTULE
410137 ECROU POUR ROTULE
410837 EMBOUT VAPEUR
411064 SORTIE VAPEUR SOUDEE (DROIT)

STEAM OUTLET LONG

O'RING 12,1X2,7
O'RING 13,6X2,7
WASHER
SPRING
NUT
STEAM NOZZLE
STEAM OUTLET (STRAIGHT)

En option

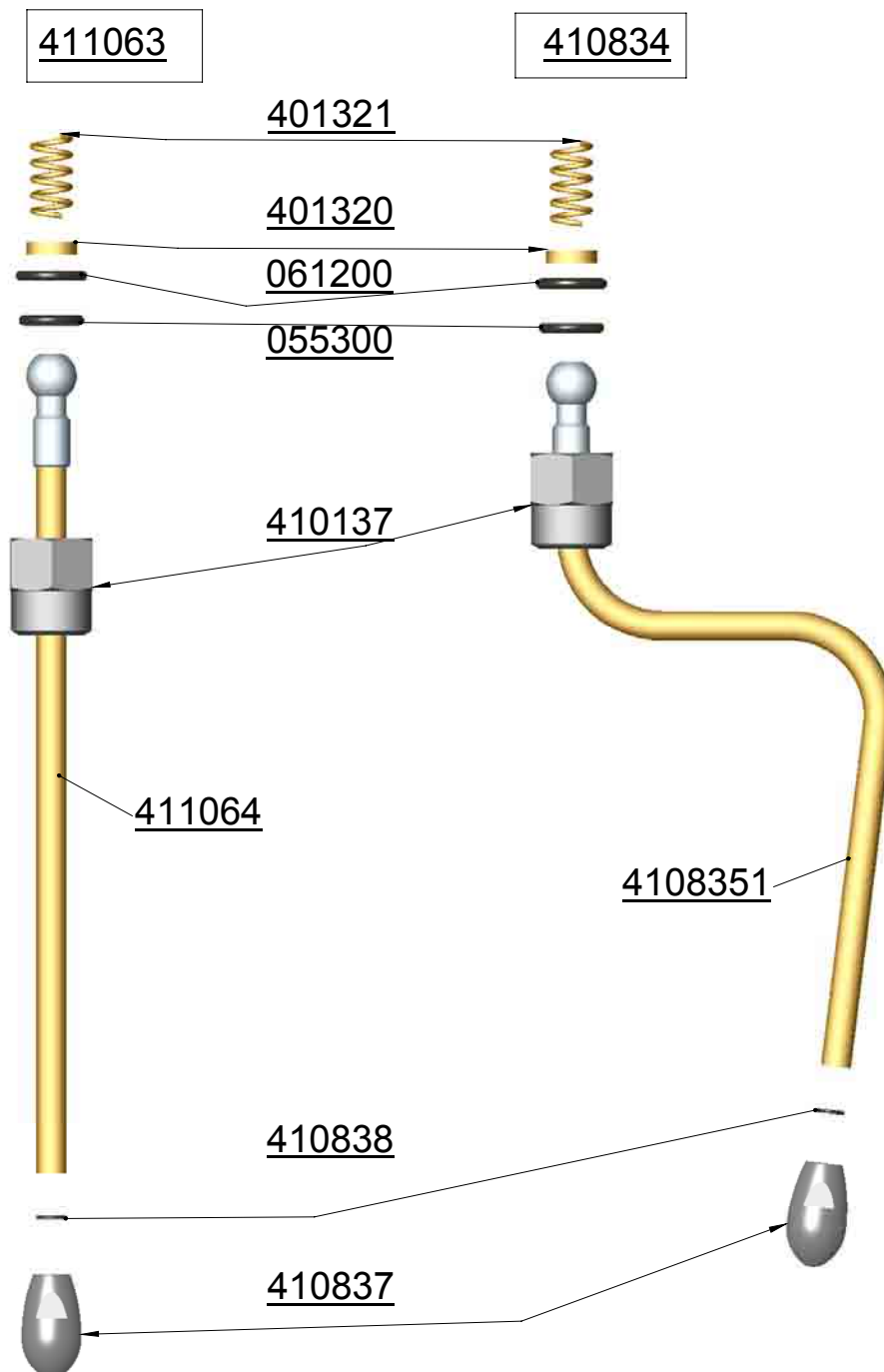
4110031 RALLONGE SORTIE VAPEUR INOX

410838 JOINT TORIQUE 6X1 EPDM 70
411003 RALLONGE VAPEUR INOX DE 8

Optional

EXTENSION PART STEAM OUTLET

O'RING 6X1 EPDM 70
EXTENSION PART STEAM OUTLET

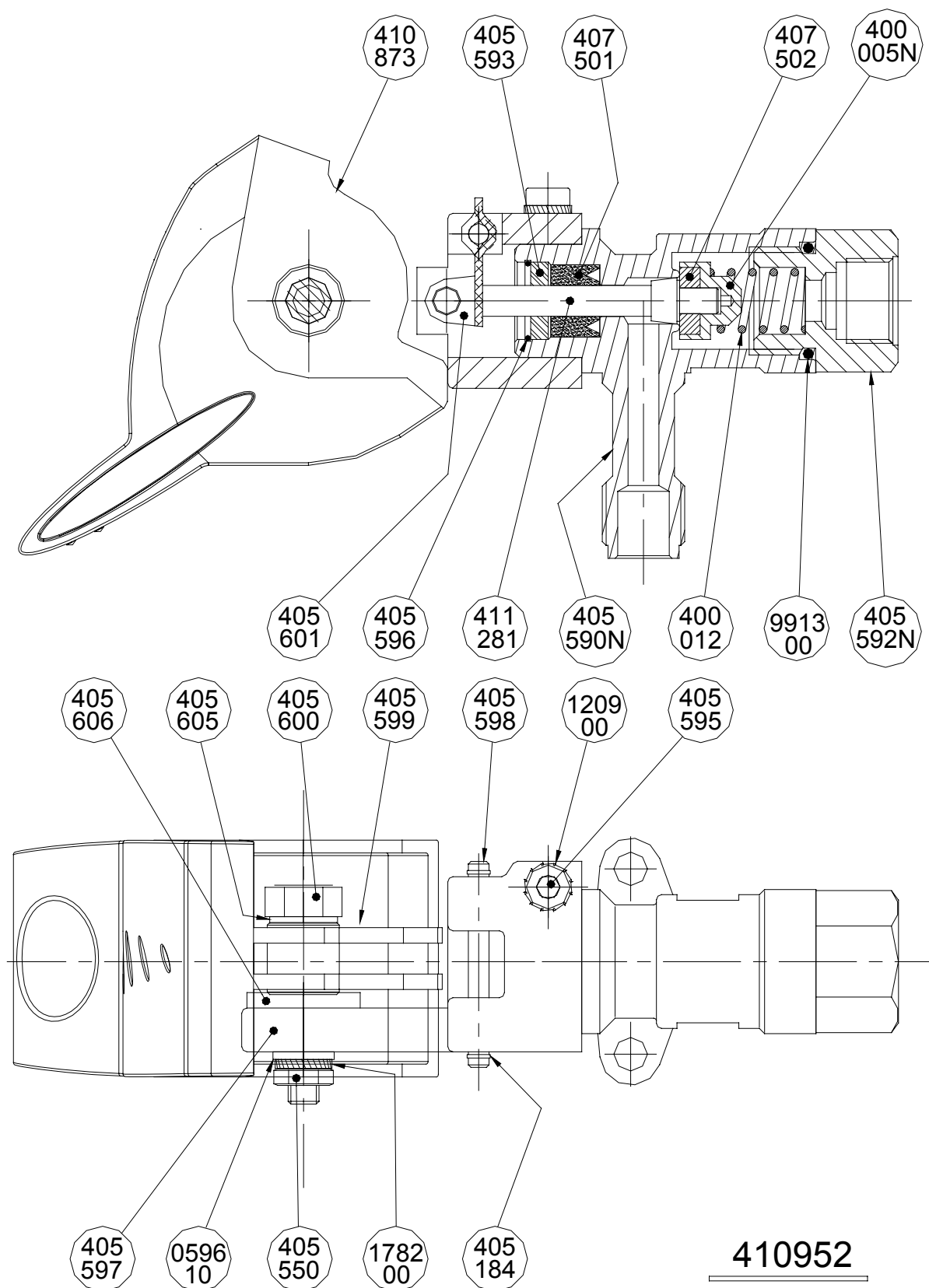


410952 ROBINET VAPEUR

059610	RONDELLE Z6
071100	VIS CHC 6X20 INOX
120900	RONDELLE EV. AZ 5
178200	RONDELLE EV. AZ 6
400005N	PORTE CLAPET
400012	RESSORT
405184	CLIPS DE 4
405550	ECROU M6 INOX
405590N	CORPS DE ROBINET DE PUISAGE
405592N	RACCORD ROBINET
405593	RONDELLE DE GUIDAGE
405595	VIS CHC 5X30 INOX
405596	CLIPS INT.15 BRONZE
405597	SUPPORT LEVIER DE CDE
405598	AXE DE SUPPORT GALET
405599	RONDELLE 9,2X22X1,5 INOX
405600	AXE DE LEVIER
405601	SUPPORT DE GALET EQUIPE
405605	RONDELLE ONDUFLEX D.M9
405606	RONDELLE 6,2X22X2,5 INOX
407501	JOINT LEVRE 5,4X14,5X9,8
407502	CLAPET 13X5X4
410873	LEVIER DE COMMANDE VAPEUR
411281	AXE DE ROBINET
991300	JOINT TORIQUE 18,4X2,7

STEAM TAP

WASHER Z6
SCREW 6X20
WASHER AZ5
WASHER AZ6
WASHER SUPPORT
SPRING
CLIPS Ø4
NUT M6
TAP BODY
TAP CONNECTOR
WASHER
SCREW 5X30
CIRCLIPS Ø15
LEVER SUPPORT
SUPPORT PIN
WASHER 9,2X22X1,5
LEVER PIN
ROLLER SUPPORT ASSY
WASHER Ø9
WASHER 6,2X22X2,5
LIP SEAL 5,4X14,5X9,8
WASHER 13X5X4
TAP LEVER
TAP PIN
O'RING 18,4X2,7



410663 MITIGEUR COMPLET

4030652N C.A.R 1/8M - 1/8M NICKELE
408247N COUDE 3/8M - 3/8F
409631 JOINT TORIQUE 12X2 FKM80
410664 CORPS MITIGEUR
410665 VIS MITIGEUR
411407N ADAPTATEUR 3/8M - 3/8F

4030652N CLAPET ANTI RETOUR 1/8G

087520 JOINT TORIQUE 5.7X1.9
403472N GUIDE C.A.R
403473 BILLE DE 8 INOX
403474 RESSORT C.A.R
403475 JOINT CUIVRE 12X8.2X1
403987N RACCORD C.A.R 1/8
404251N SIEGE C.A.R (1/8)

405586N ROBINET DE PUISAGE ELECT.

400039 JOINT TORIQUE 2,6X1,9
400045 ECROU
405584N VIS REGLAGE DEBIT
405618N CORPS ROBINET ELECTRIQUE
405619 SIEGE ROBINET ELECTRIQUE
4056201 ELECTROVANNE 2 VOIES 220V 50/60HZ

410660 BLOC ENTREE EAU AUTO

087520 JOINT TORIQUE 5,7X1,9
367920 EV 2V 220V-60HZ 1/4G UL
403471N SIEGE C.A.R
403472N GUIDE C.A.R
403473 BILLE INOX DE 8
403475 JOINT CUIVRE 12X8X1
405237N RACCORD C.A.R 3/8G
409125N ANTIRETOUR 1/4 - 3/8
409235N COUDE 1/4M - 1/4F
410622N TE 1/4M - 1/8M - 1/8M

409774N LIMITEUR 12 BARS

029300 CLAPET LIMITEUR 10X4 VITON
383400 RESSORT LIMITEUR
407755N PORTE CLAPET NICKELE
409772 SIEGE LIMITEUR
409773N CORPS LIMITEUR NICKELE
409775 ECROU BAS M15X150
465564 VIS STCHC M3X4 POINTEAU

MIXING TAP COMPLET

CHECK VALVE 1/8M - 1/8M
ANGLE 3/8M - 3/8F
O'RING 12X2 FKM80
BODY MIXING TAP
SCREW
ADAPTER 3/8M - 3/8F

CHECK VALVE 1/8G

O'RING 5.7X1.9
GUIDE
BALL Ø8
SPRING
COPPER GASKET 12X8.2X1
CONNECTOR
CHECK VALVE RECEIVER

HOT WATER & CAPPUCCINO TAP

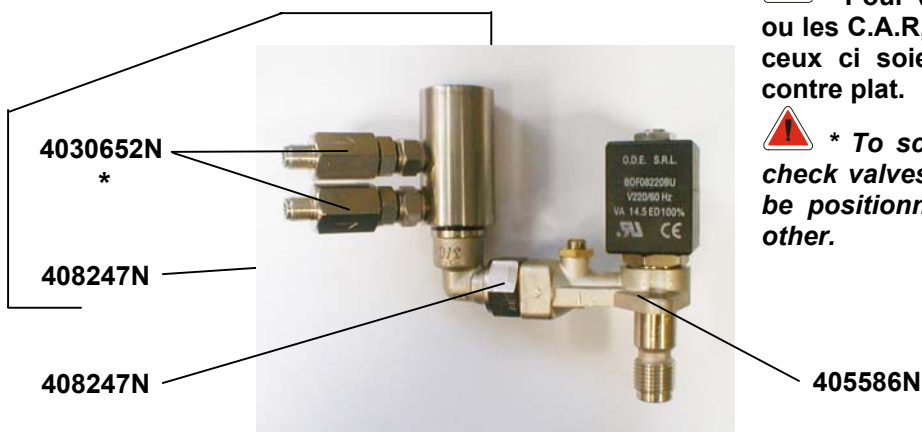
O'RING 2,6X1,9
NUT
OUTLET ADJUSTING SCREW
TAP BODY
TAP RECEIVER
SOLENOID VALVE 2-WAY 220V 50/60HZ

WATER INLET CONTROL

O'RING 5,7X1,9
SOLENOID VALVE 220V-60HZ UL
CHECK VALVE RECEIVER
GUIDE
BALL Ø8
COPPER GASKET 12X8X1
CHECK VALVE CONNECTION 3/8G
CHECK VALVE 1/4 - 3/8
ANGLE 1/4M - 1/4F
T-PIECE 1/4M - 1/8M - 1/8M

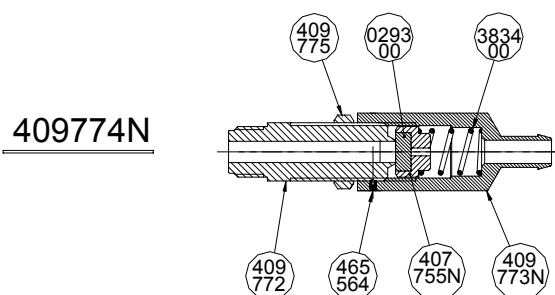
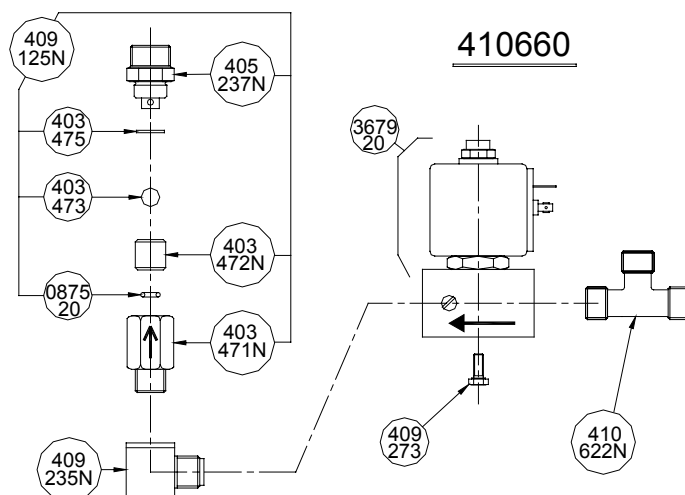
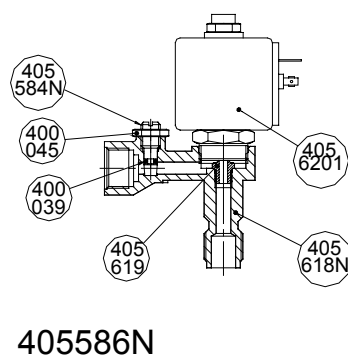
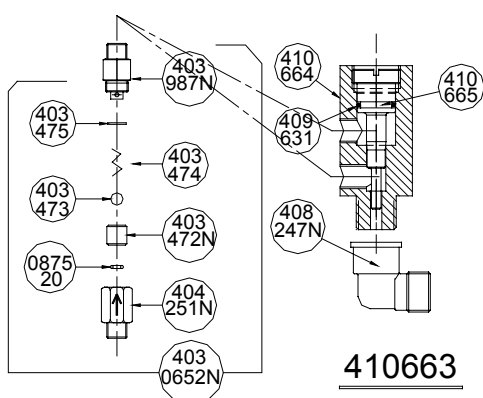
LIMITER 12 BARS

LIMITER VALVE SEAL 10X4
LIMITING SPRING
SEAL HOLDER
SEATING LIMITING
BODY LIMITING
THIN NUT
SCREW M3X4

410663


⚠ * Pour visser ou dévisser le ou les C.A.R, veuillez vérifier que ceux ci soient positionnés plat contre plat.

⚠ * To screw or unscrew the check valves the flat sides must be positioned one against the other.



410707 GROUPE CINOX COMPLET

002700	JOINT DE PORTE-FILTRE EP.8
071600	VIS CHC 5X10 INOX
074500	VIS TCL 4X6 INOX A2
120900	RONDELLE GROWER ACIER Z DE 5
178200	RONDELLE GROWER ACIER DE 6
355900	DOUCHETTE A GRILLE
401010	VIS TH 5X10 INOX
403071*	JOINT PTFE 11X6X1
404740N	DIFFUSEUR NICKELE
405662	JOINT CUIVRE 4X8,4X1,5 RECUIT
406708	VIS CHC 6X8 INOX
406709	JOINT CUIVRE 6,2X10X1
410615	PILOTE EV 3V 230V.50/60HZ
410616	BAGUE BSB 10 EP 851
410619	JOINT CHAUDIERE 59X64X3,2
410620	CHAUDIERE CAFE 1600W INOX
410628	SONDE DE TEMP. L=1500 MONTEE
410630	VIS AUTOTARAUDEUSE 2,5X6
410631	ECROU BORGNE HR10 INOX
410633	THERMOSTAT 230° C
410678	VIS GROUPE INOX
410703	SIEGE EV INOX
410704	GICLEUR Ø0,6
410838	JOINT TORIQUE 6X1 EPDM 70
410907	CORPS DE GROUPE INOX
410947	FLASQUE INJECTION INOX
411018	ISOLANT CHAUDIERE CAFE
411261	CARTOUCHE CHAUFFANTE EQUIPEE
411289N	MAMELON 1/8M - 1/8F NICKELE
411308	CAPTEUR DE TEMPERATURE
465071N	TE 1/8M SO.3000-6 NICKELE
465177N	EMBOUT CANNELE 1/8F NICKELE
888400	VIS CHC 6X10 AC ZN

410704 GICLEUR Ø0,6 COMPLET

403475	JOINT CUIVRE 12X8,2X1
410838	JOINT TORIQUE 6X1 EPDM 70
411120	PORTE GICLEUR
411121**	GICLEUR Ø0,6

***ATTENTION**

jusqu'au numéro matricule machine 63084

403071 JOINT PTFE 11X6X1

à partir du numéro matricule machine 63085

406709 JOINT CUIVRE 6,2X10X1

****ATTENTION**

jusqu'au numéro matricule machine 63728

411120 PORTE GICLEUR

à partir du numéro matricule machine 63729

411433 PORTE GICLEUR

ESPRESSO GROUP COMPLETE

FILTER HOLDER GASKET
SCREW 5X10
SCREW 4X6
WASHER Ø5
WASHER Ø6
SPRINKLER
SCREW 5X10 TH
GASKET 11X6X1 PTFE
DIFFUSER
COPPER GASKET 4X8,4X1,5
SCREW 6X8
COPPER GASKET 6,2X10X1
SOLENOID VALVE 3WAY 230V.60HZ
RING BSB 10 EP 851
BOILER GASKET 59X64X3,2
COFFEE BOILER 1600W STAINLESS STEEL
TEMPERATURE SENSOR
SCREW 2,5X6
CAP NUT 10
THERMOSTAT 230°C
GROUP SCREW
SOLENOID VALVE RECEIVER
SPRAY NOZZLE Ø0,6
O'RING 6X1 EPDM 70
GROUP MAIN PIECE
FLANGE
COFFEE BOILER ISOLATOR
HEATING CARTRIDGE COMPLETE
NIPPLE 1/8M - 1/8F
TEMPERATURE PROBE
T-PIECE 1/8M SO.3000-6
FLUTED NOZZLE 1/8F
SCREW 6X10

SPRAY NOZZLE ASSEMBLY Ø0,6

COPPER GASKET 12X8,2X1
O'RING 6X1 EPDM 70
SPRAY NOZZLE RECEIVER
SPRAY NOZZLE Ø0,6

****ATTENTION**

until serial number 63084 :

GASKET 11X6X1 PTFE

from serial number 63085 :

COPPER GASKET 6,2X10X1

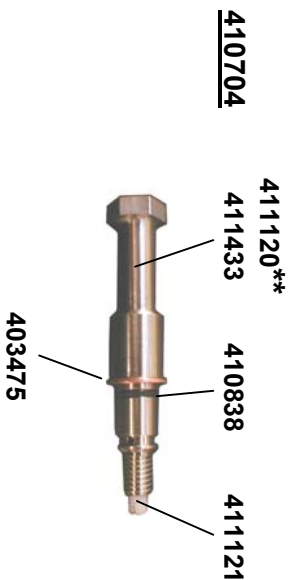
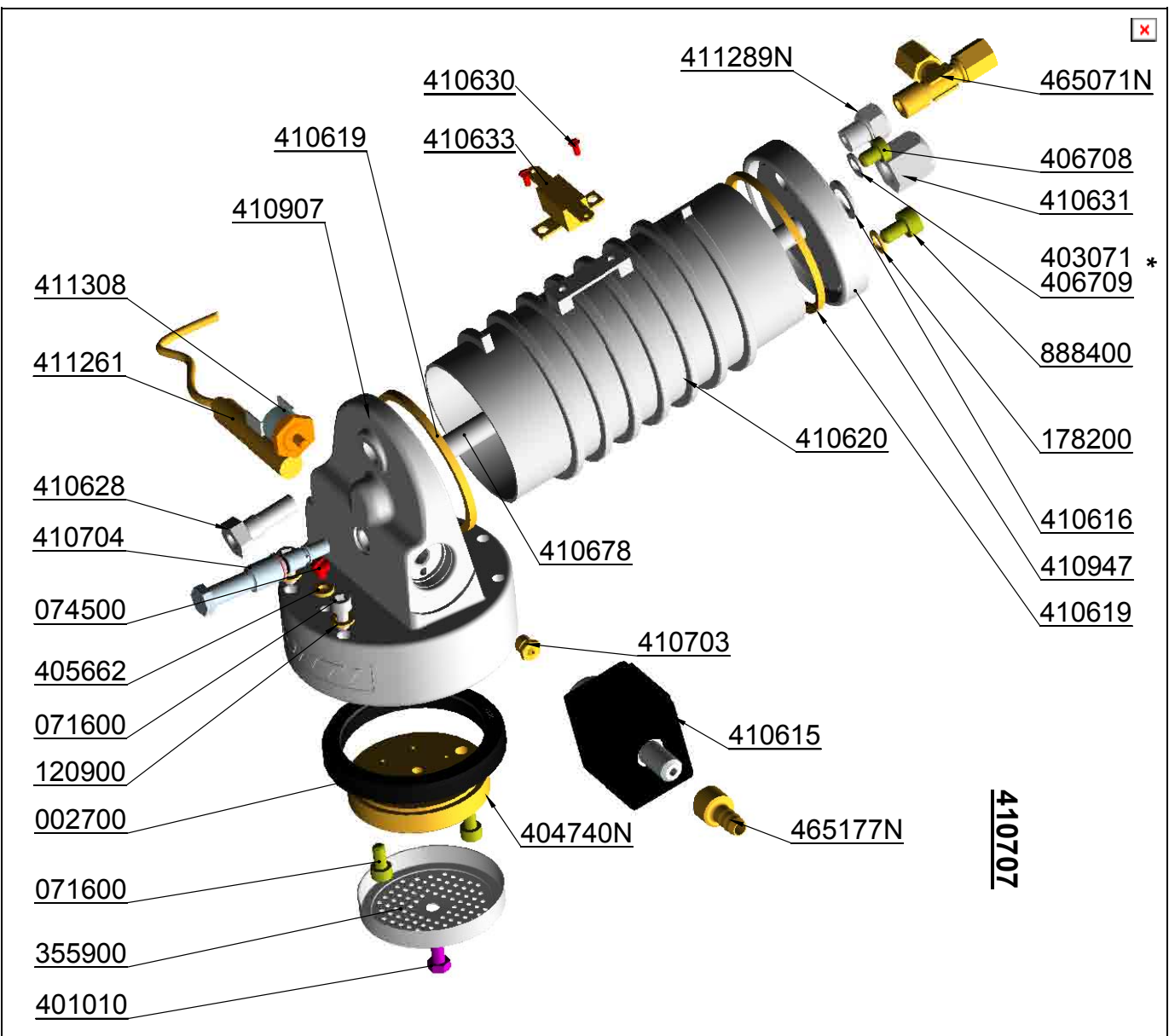
****ATTENTION**

until serial number 63728 :

SPRAY NOZZLE RECEIVER

from serial number 63729 :

SPRAY NOZZLE RECEIVER

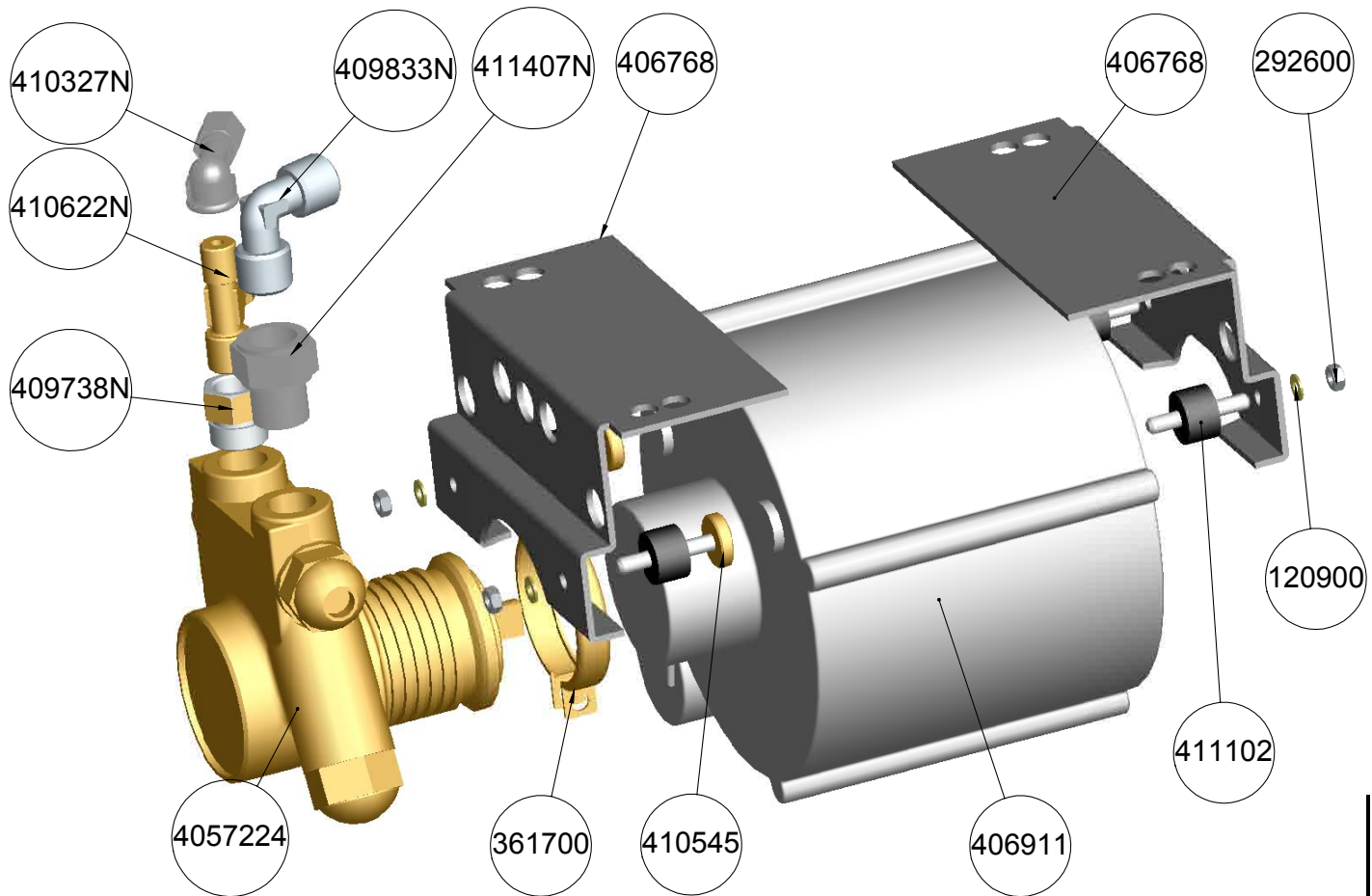


410662 MOTOPOMPE COMPLETE 2/3G

120900	RONDELLE EV. AZ 5
292600	ECROU HU 5 AC Z
361700	ANNEAU DE FIXATION
4057224	POMPE B.P.& FILTRE 120L
406768	SUPPORT MOTO-POMPE
406911	MOTEUR SEUL 220V.50/60 HZ UL
409738N	REDUCTION 3/8 - 1/4
409833N	COUDE 3/8M
410327N	COUDE 1/8F
410545	ENTRETOISE PLOT
410622N	TE 1/4 - 1/8 - 1/8
411102	PLOT ELASTIQUE M5
411407N	ADAPTATEUR 3/8M - 3/8F

VERTICAL MOTOR PUMP 2/3G

WASHER AZ5
NUT 5
FASTENING RING
PUMP B.P.& FILTER 120L
PUMP MOTOR SUPPORT
UL MOTOR 220V.50/60 HZ
JOINING PIECE 3/8 - 1/4
ANGLE 3/8M
ANGLE 1/8F
BRACE
T PIECE 1/4 - 1/8 - 1/8
RUBBER STUD M5
ADAPTER 3/8M - 3/8F



410662

Edition 02/2004 - TWINSTAR 2
PIECES DETACHEES - SPARE PARTS - Page 19

FAISCEAU DE CABLES COMPLET

410667	FAISCEAU BASSE TENSION 2G
410668	FAISCEAU PUISSANCE 2G
410734	FAISCEAU CHAUFFAGE 2G
410751	FAISCEAU BASSE TENSION 3G
410752	FAISCEAU PUISSANCE 3G
410753	FAISCEAU CHAUFFAGE 3G

WIRE ASSEMBLY

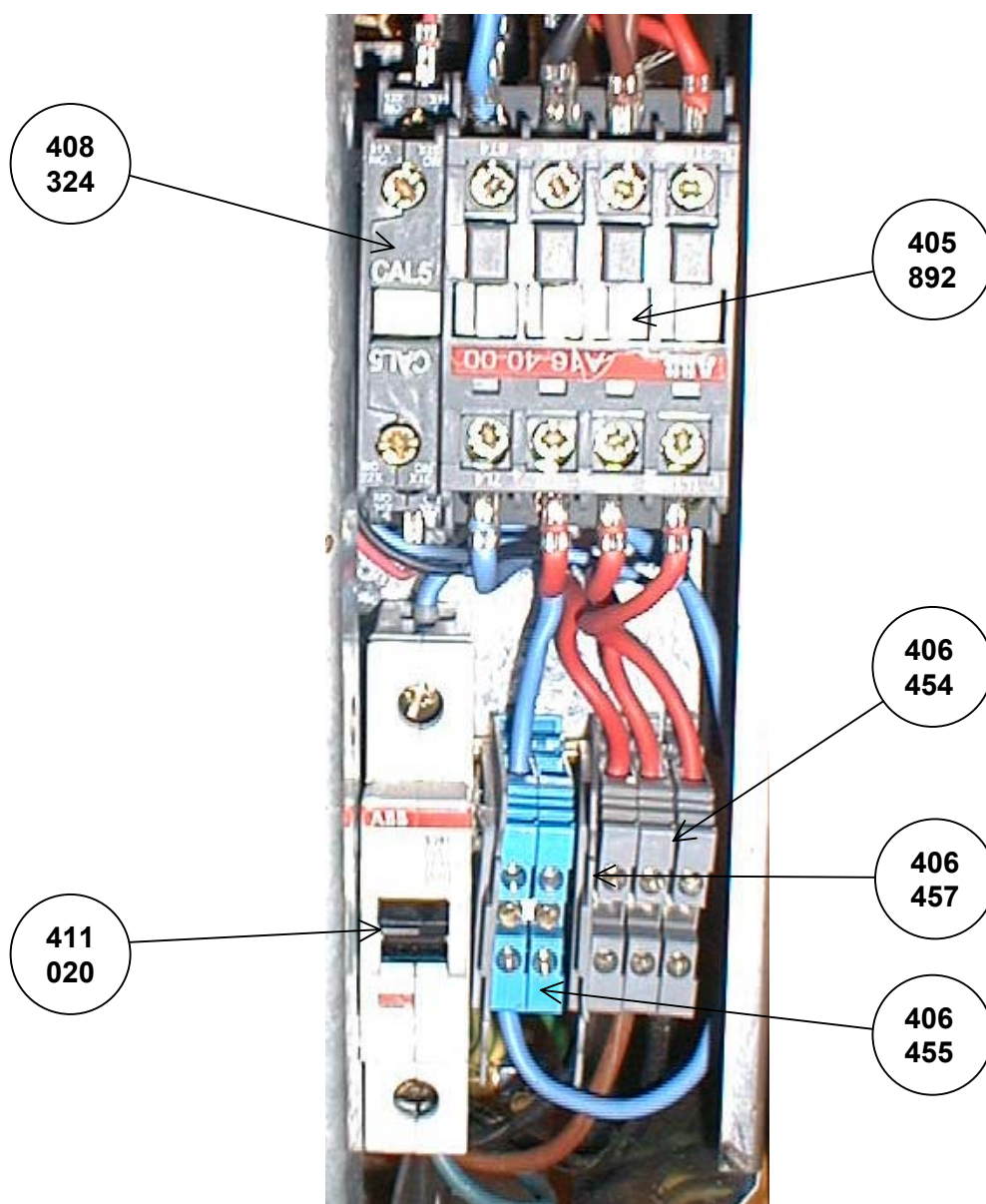
WIRING LOW VOLTAGE 2G
ELECTRICAL POWER WIRING 2G
HEATING WIRING 2G
WIRING LOW VOLTAGE 3G
ELECTRICAL POWER WIRING 3G
HEATING WIRING 3G

COMPOSANTS ELECTRIQUES

105251	CABLE HO7-RNF 5X2,5
403466	COMPTEUR VOLUMETRIQUE
405892	CONTACTEUR 220V G.M.
406454	BORNE M4/6 GRIS
406455	BORNE M4/6 BLEU
406457	FLASQUE SCF 6
408324	CONTACT AUXILIAIRE 10/1F
409367	CABLE POUSSOIR 1B
409839	CABLE POUSSOIR
410626	BOITE A RELAIS
410629	CABLE CENTRALE À BOITE A RELAIS
410634	THERMOSTAT DE SECURITE
410687	RAIL DIN LG75
410885	CENTRALE ÉLECTRONIQUE 2/3G
410905	INTERRUPTEUR M/A
410989	INTERRUPTEUR A CLÉ AVEC CABLE
411020	DISJONCTEUR 25A
411097	INTERRUPTEUR FACTICE CAPPU
4651611	PRESSOSTAT 1,5 BAR

ELECTRIC COMPOSANTS

CABLE HO7-RNF 5X2,5
FLOW METER
CONTACTOR 220V
CONNECTOR M4/6 GREY
CONNECTOR M4/6 BLUE
FLANCHE SCF 6
SERIES CONTACT 10/1F
CABLE PUSH-BUTTON 1B
CABLE PUSH-BUTTON
RELAY BOX
CABLE MAIN BOARD TO RELAY BOX
SAFETY THERMOSTAT
TRACK DIN LG130
MAIN BOARD 2/3G
SWITCH ON/OFF
KEY SWITCH WITH CABLE
CIRCUIT BREAKER 25A
PUSH-BUTTON CAPPU (FAKE)
PRESSURE SWITCH 1,5 BAR



411262	TABLEAU COMMANDE 2G CPLT
411263	TABLEAU COMMANDE 3G CPLT

CONTROL PANEL ASSEMBLY 2G
CONTROL PANEL ASSEMBLY 3G

405348	AMORTISSEUR POUSSOIR
410273	BOUTON MICRO INTERRUPTEUR
410635	RESSORT BOUTON Ø10
410872	TOUCHE COMMANDE CAFE/EC
410874	LIGHTPIPE
410886	BOITIER 5 TOUCHES
410887	CARTE BOIT.1 TOUCHE (LED BLEU)
410899	SUPPORT BOITIER 5TOUCHES
410900	DISPLAY COMPLET
410908	BANDEAU SERIGRAPHIE 2G
410909	BANDEAU SERIGRAPHIE 3G
410913	TABLEAU DE CDE ALU 2G
410914	TABLEAU DE CDE ALU 3G
410971	SUPPORT BOITIER 5+1 TOUCHES
410978	AXE GUIDAGE TABLEAU
411023	CALE DISPLAY

PUSH BUTTON DAMPER
MICRO SWITCH PUSH BUTTON
SPRING Ø10
COFFEE/HOT WATER PUSH BUTTON
LIGHT PIPE
5 PUSH BUTTON ASSEMBLY
1 PUSH BUTTON CARD (BLUE LED)
5 PUSH BUTTON SUPPORT
DISPLAY ASSEMBLY
SERIGRAPH STRIP 2G
SERIGRAPH STRIP 3G
CONTROL PANEL 2G
CONTROL PANEL 3G
SUPPORT 5+1 PUSH BUTTON
PANEL AXIS
DISPLAY SHIM

410900	DISPLAY COMPLET
---------------	------------------------

DISPLAY ASSEMBLY

410875	BLOC LCD
410876	CAPOT DISPLAY
410877	DISPLAY
410941	ECRAN DISPLAY
411032	VIS TC 2.5X8

LCD BLOCK
DISPLAY COVER
DISPLAY
DISPLAY SCREEN
SCREW 2.5X8

A partir du 02/2004

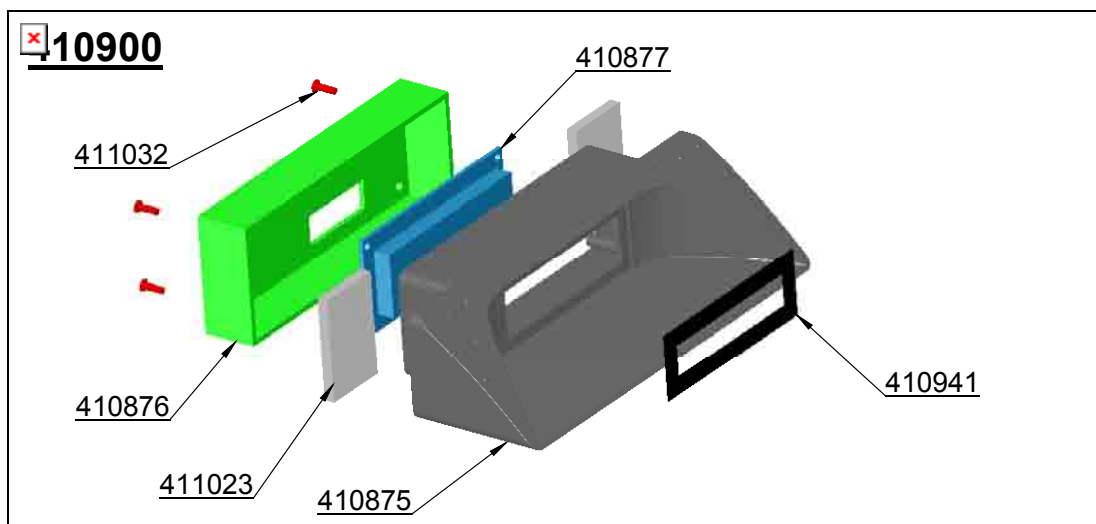
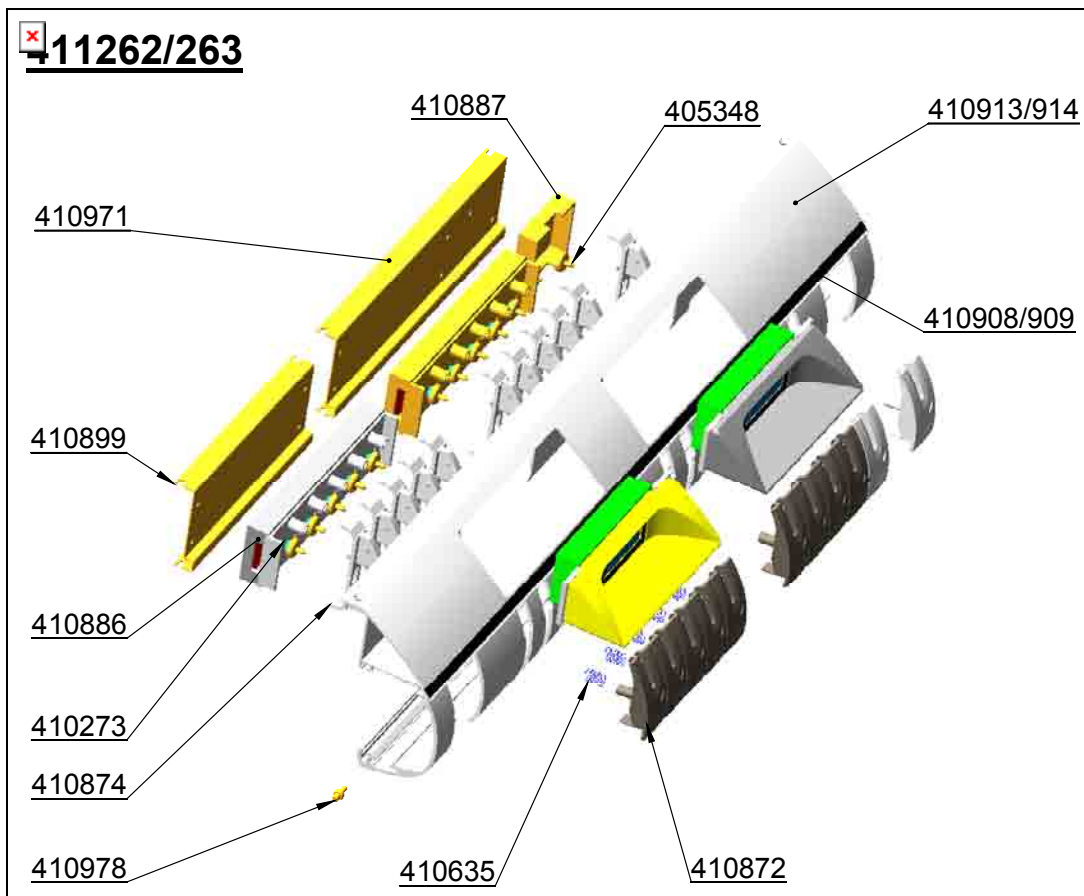
Suppression du

411268	RONDELLE NYLON TOUCHES
--------	------------------------

As from 02/2004

withdrawal

NYLON WASHER



CARROSSERIE

408895 BASSIN 2G
408896 BASSIN 3G
410692 FACADE ARRIERE 2G MUG
410743 FACADE ARRIERE 3G MUG
410856 PREHENSEUR TUBE DE 8
410872 TOUCHE DE COMMANDE CAFE/EC
410873 LEVIER DE COMMANDE VAPEUR
410888 MANOMETRE DOUBLE
410897 EGOUTTOIR 2G
410898 EGOUTTOIR 3G
410905 INTERRUPTEUR M/A
410908 BANDEAU SERIGRAPHIE 2G
410909 BANDEAU SERIGRAPHIE 3G
410913 TABLEAU DE COMMANDE 2G
410914 TABLEAU DE COMMANDE 3G
410957 CARENAGE GROUPE AMOVIBLE 2G
410958 CARENAGE GROUPE AMOVIBLE 3G
410959 FACADE AVT INF 2G
410960 FACADE AVT INF 3G
410961 FACADE AVT SUP 2G
410962 FACADE AVT SUP 3G
410963 CHAUFFE-TASSES 2G
410964 CHAUFFE-TASSES 3G
411005 SIGNATURE CONTI
411072 FACADE ARRIERE 2G ESPRESSO
411073 FACADE ARRIERE 3G ESPRESSO
411078 FACADE ARRIERE INF.2G ESPRESSO
411079 FACADE ARRIERE INF.3G ESPRESSO

410985 SUPPORT TASSE COMPLET

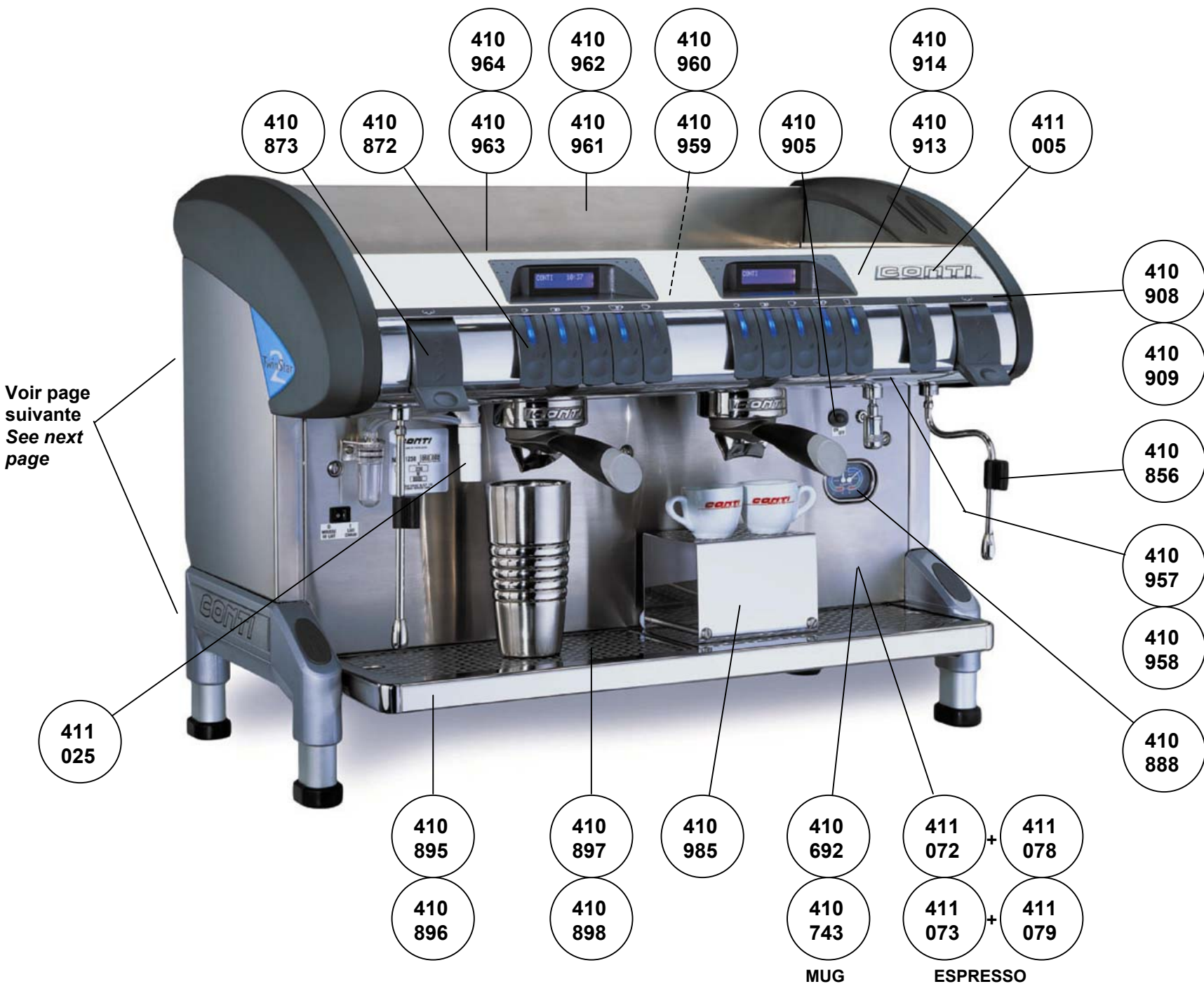
411025 KIT CAPPUCCINATORE

CASING

BASIN 2G
BASIN 3G
BACK PANEL 2G MUG
BACK PANEL 3G MUG
PROTECTION STEAM TUBE 8
COFFEE/HOT WATER PUSH BUTTON
STEAM LEVER
TWO DIAL PRESSURE GAUGE
DRIP TRAY 2G
DRIP TRAY 3G
SWITCH ON/OFF
SERIGRAPH STRIP 2G
SERIGRAPH STRIP 3G
CONTROL PANEL 2G
CONTROL PANEL 3G
FAIRING REMOVABLE 2G
FAIRING REMOVABLE 3G
FRONT PANEL (LOWER) 2G
FRONT PANEL (LOWER) 3G
FRONT PANEL (UPPER) 2G
FRONT PANEL (UPPER) 3G
CUP-WARMER 2G
CUP-WARMER 3G
CONTI LOGO
BACK PANEL ESPRESSO 2G
BACK PANEL ESPRESSO 3G
BACK PANEL (LOWER) 2G ESPRESSO
BACK PANEL (LOWER) 3G ESPRESSO

ESPRESSO CUP TRAY

KIT CAPPUCCINATORE



Edition 02/2004 - TWINSTAR 2
PIECES DETACHEES - SPARE PARTS - Page 25

CARROSSERIE**410889 PIETEMENT DROITE COMPLET**
410890 PIETEMENT GAUCHE COMPLET

059410	RONDELLE ACIER Z DE 10
246700	ECROU HU 10 AC.ZN
410861	PIED OBLONG CAOUTCHOUC
410878	CABOCHON
410881	STICKER PIETEMENT CONTI DROIT
410882	STICKER PIETEMENT CONTI GAUCHE
410883	INSERT M10
410911	PIETEMENT ALU. USINE DROIT
410912	PIETEMENT ALU. USINE GAUCHE
410937	VIS CHC 10 X 80 AC ZN
410938	PALIER PIETEMENT CINOX
411056	PIED OBLONG EXPORT TW2
411057	PIED OBLONG FRANCE TW2
410939	CACHE PIETEMENT DROIT INOX
410940	CACHE PIETEMENT GAUCHE INOX

410891 JOUE DROITE ENTIERE
410892 JOUE GAUCHE ENTIERE

059700	RONDELLE ACIER Z DE 5
071600	VIS CHC 5X10 INOX A2
171300	COUVRE JOINT NOIR LE M.
404281	RONDELLE L 5 INOX (5,5X16)
410868	JOUE DROITE
410869	JOUE GAUCHE
410870	JOUE DROITE INOX
410871	JOUE GAUCHE INOX
410879	STICKER JOUE DROITE
410880	STICKER JOUE GAUCHE

410991 STICKER FACADE AVANT

CASING**UNDERFRAME COMPL RIGHT**
UNDERFRAME COMPL LEFT

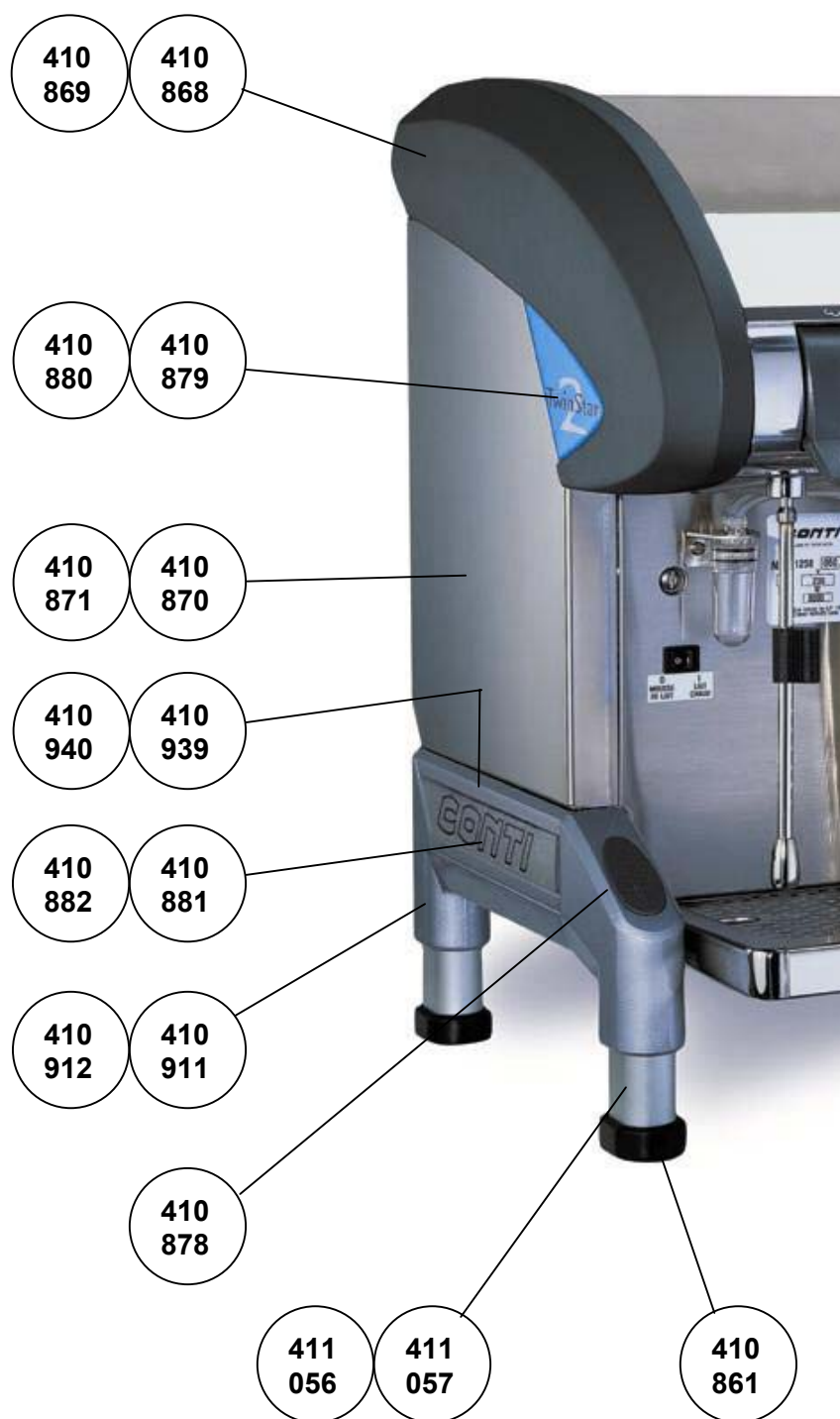
WASHER Ø10
HEX NUT Ø 10
RUBBER FOOT
COVER
CONTI STICKER RIGHT FOOT
CONTI STICKER LEFT FOOT
INSERT M10
UNDERFRAME RIGHT
UNDERFRAME LEFT
SCREW 10X80
UNDERFRAME BEARING
FOOT (EXPORT)
FOOT (FRANCE)

COVER UNDERFRAME RIGHT
COVER UNDERFRAME LEFT

SIDE PANEL ASSEMBLY RIGHT
SIDE PANEL ASSEMBLY LEFT

WASHER Ø5
SCREW 5X10
RUBBER PROTECTION BLACK
WASHER L5 (5,5X16)
RIGHT SIDE PANEL
LEFT SIDE PANEL
RIGHT STAINLESS STEEL SIDE PANEL
LEFT STAINLESS STEEL SIDE PANEL
STICKER RIGHT SIDE PANEL
STICKER LEFT SIDE PANEL

STICKER FRONT PANEL

REPRESENTATION DU COTE GAUCHE DE LA MACHINE LEFT SIDE OF THE MACHINE

**Edition 02/2004 - TWINSTAR 2
PIECES DETACHEES - SPARE PARTS - Page 27**

**SACOME, Document CONFIDENTIEL, Ne peut être reproduit ni communiqué sans notre accord préalable.
SACOME, CONFIDENTIAL Document, it is forbidden to duplicate or communicate this document without previous authorization.**

410671 CHASSIS EQUIPE 2G MUG
410747 CHASSIS EQUIPE 3G MUG

FRAME ASSEMBLY 2G MUG
FRAME ASSEMBLY 3G MUG

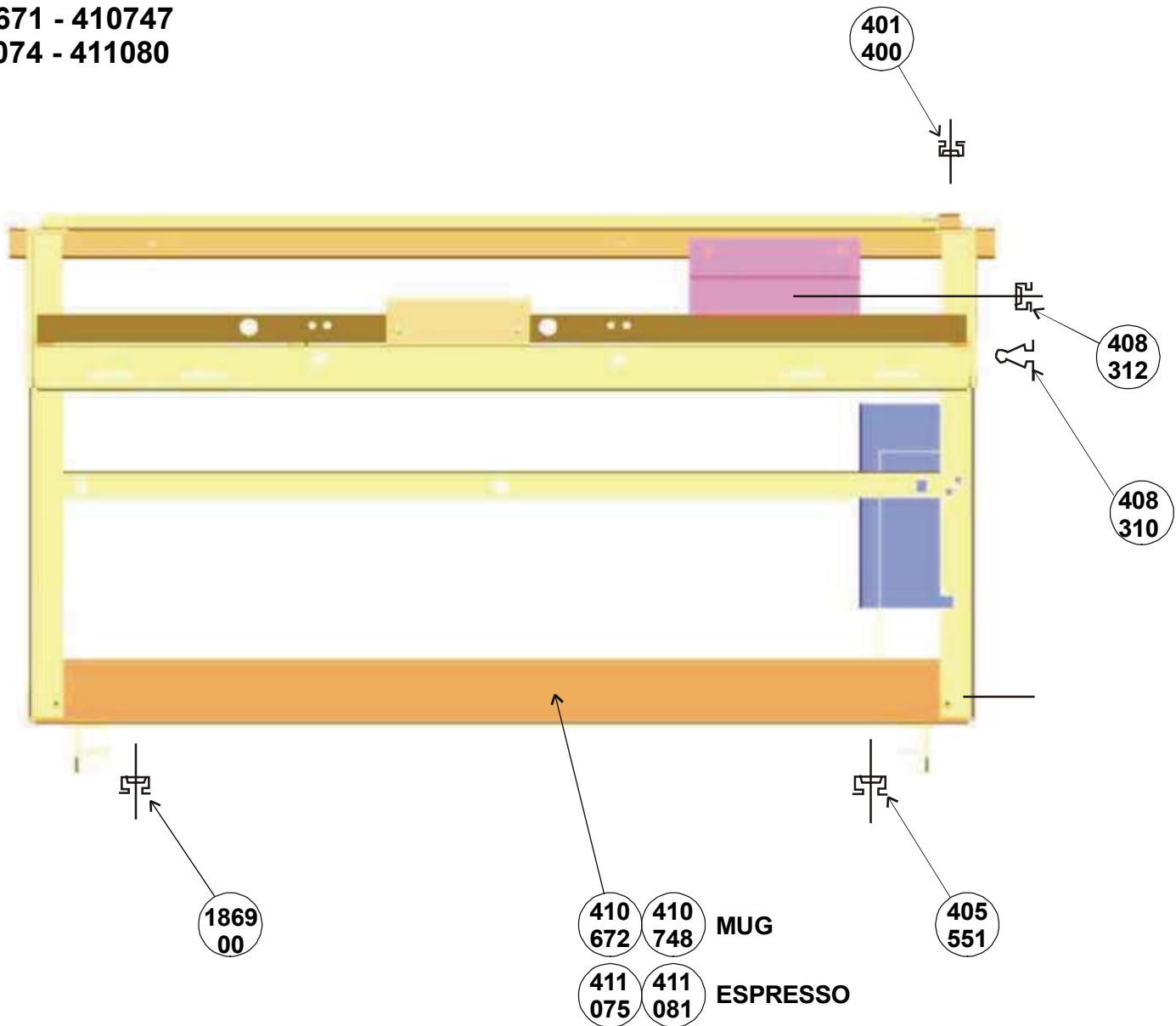
411074 CHASSIS EQUIPE 2G ESPRESSO
411080 CHASSIS EQUIPE 3G ESPRESSO

FRAME ASSEMBLY 2G ESPRESSO
FRAME ASSEMBLY 3G ESPRESSO

186900 ECROU EN CAGE RAPID DE 6
401400 ECROU EN CAGE DE 4
405551 ECROU EN CAGE M5X1,2
408310 ATTACHE FERMETURE RAPID
408312 ECROU EN CAGE M5
410672 CHASSIS RIVETE 2G MUG
410748 CHASSIS RIVETE 3G MUG
411075 CHASSIS RIVETE 2G ESPRESSO
411081 CHASSIS RIVETE 3G ESPRESSO

CAPTIVE NUT Ø6
CAPTIVE NUT Ø4
CAPTIVE NUT M5X1,2
FASTENING CLIP
CAPTIVE NUT M5
FRAME 2G MUG
FRAME 3G MUG
FRAME 2G ESPRESSO
FRAME 3G ESPRESSO

410671 - 410747
411074 - 411080



<u>411307</u>	<u>BLOC VIDANGE CPLT (ESPRESSO)</u>	<u>DRAIN ASSEMBLY (ESPRESSO)</u>
----------------------	--	---

071600	VIS CHC 5X10 INOX	SCREW 5X10
151900	BOUCHON RAC EVACUATION	PLUG
230600	RONDELLE ETANCHE	WASHER
409397	BOUCHON 1/8M	PLUG 1/8M
410624	MAMELON 3/8G	NIPPLE 3/8G
411084	BLOC VIDANGE	DRAIN BLOCK
411103	DOUILLE CANNELEE 1/2	JOINNING PIECE 1/2
411286	MAMELON 1/2 - 1/2 USINE	NIPPLE 1/2G - 1/2

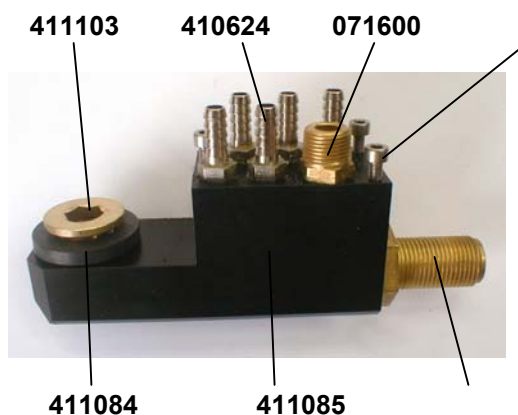
<u>410983</u>	<u>BLOC VIDANGE COMPLET (MUG)</u>	<u>DRAIN ASSEMBLY (MUG)</u>
----------------------	--	------------------------------------

071600	VIS CHC 5X10 INOX	SCREW 5X10
151900	BOUCHON RAC EVACUATION	PLUG
230600	RONDELLE ETANCHE	WASHER
410624	MAMELON 3/8G	NIPPLE 3/8G
411084	BLOC VIDANGE	DRAIN BLOCK
411085	MAMELON 1/2G	NIPPLE 1/2G
411103	DOUILLE CANNELEE 1/2	JOINNING PIECE 1/2

411307 (ESPRESSO)



410983 (MUG)



Ensemble évacuation / Drain complete (TWIN STAR ESPRESSO)



TUYAUTERIE**PIPEWORK**

DESIGNATIONS	AFFECTATIONS	REFERENCE	Qté 2G	Qté 3G
TUBE ALIM GENERALE TW2	TE POMPE /CROIX DEBIMETRE DROIT	411311	1	1
TUBE ALIM RESEAU TW2	TE POMPE / TE BLOC ENTREE D EAU	411312	1	1
TUBE ALIMENTATION CHAUDIERE CAFE et MANO	TE BLOC ENTREE D EAU / MANOMETRE PRESSION POMPE	411313	1	1
	CHAUDIERE CAFE / SORTIE DEBIMETRE		2	3
TUBE PRESSION VAPEUR 2G	CHAUDIERE VAPEUR / MANOMETRE VAPEUR 2G	411314	1	0
TUBE ALIM EC MITIGEUR 2G	CHAUDIERE VAPEUR / MITIGEUR 2G	411315	1	0
TUBE ALIM EF MITIGEUR	CROIX DEBIMETRE DROIT / MITIGEUR	411316	1	1
TUBE ALIM DEBIMETRE 3G	TE DEBIMETRE CENTRAL /DEBIMETRE GAUCHE	411317	0	1
TUBE ALIM DEBIMETRE 2G	CROIX DEBIMETRE DROIT /DEBIMETRE GAUCHE	411318	1	1
TUBE ALIM MANO ET MITIGEUR 3G	CHAUDIERE VAPEUR / MANOMETRE VAPEUR 3G	411319	0	1
	CHAUDIERE VAPEUR / MITIGEUR 3G		0	1
TUBE LIMITEUR	TUBE LIMITEUR PRESSION GROUPE CAFE	411100	2	3

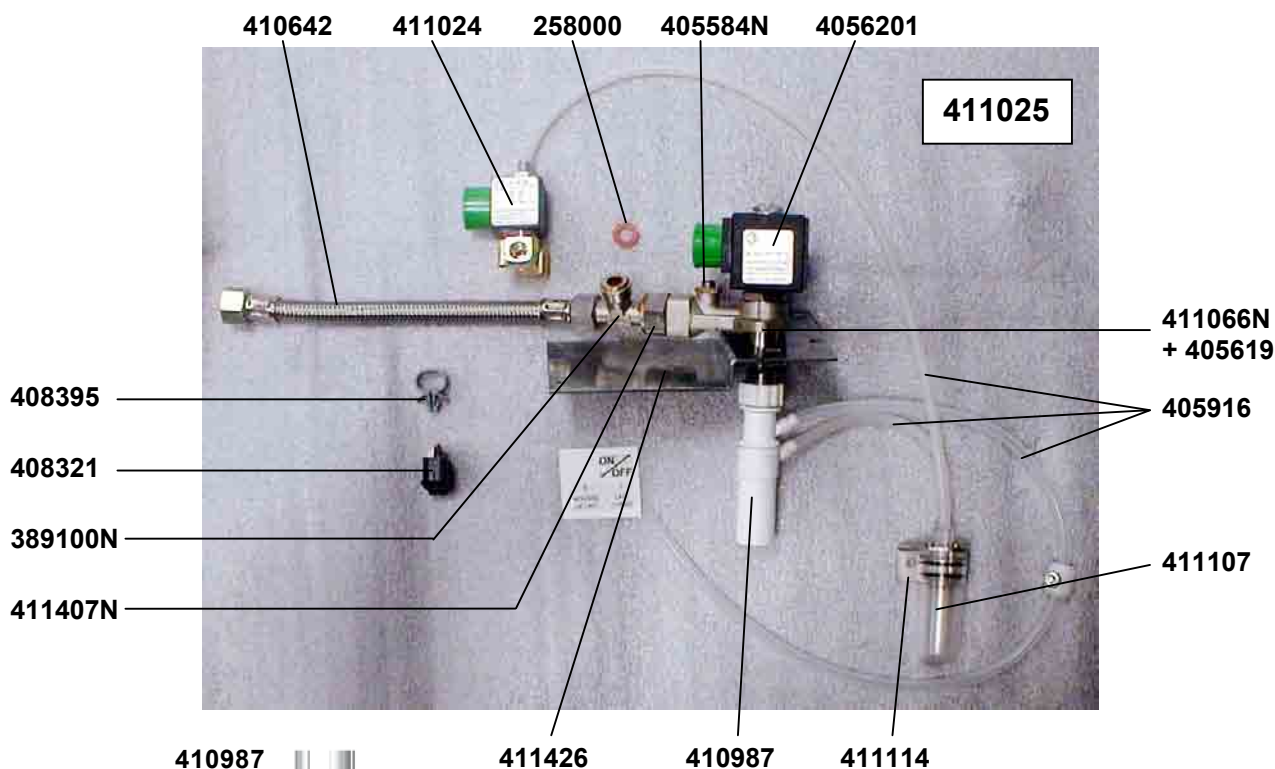
DESIGNATION	ALLOCATION	REFERENCE	Qty 2G	Qty 3G
WATER SUPPLY PIPE	T – PUMP / FLOW METER CROSS RIGHT	411311	1	1
MAIN WATER SUPPLY PIPE	T- PUMP / T WATER SUPPLY BLOCK	411312	1	1
PIPE COFFEE BOILER SUPPLY /PRESSURE GAUGE	T WATER SUPPLY BLOCK/ PUMP PRESSURE GAUGE	411313	1	1
	COFFEE BOILER / FLOW METER OUTLET		2	3
STEAM PRESSURE PIPE 2G	STEAM BOILER / STEAM PRESSURE SWITCH 2G	411314	1	0
PIPE MIXING TAP HOT WATER SUPPLY 2GR	STEAM BOILER/MIXING TAP 2G	411315	1	0
PIPE MIXING TAP COLD WATER SUPPLY	FLOWMETER CROSS STRAIGHT MIXING TAP	411316	1	1
FLOW METER SUPPLY PIPE 3G	FLOW METER –T CENTRAL/ FLOW METER LEFT	411317	0	1
FLOWMETER SUPPLY PIPE 2G	FLOWMETER CROSS RIGHT/ FLOWMETER LEFT	411318	1	1
PIPE PRESSURE SW & MIXING TAP	STEAM BOILER / STEAM PRESSURE SWITCH 3G	411319	0	1
	STEAM BOILER / MIXING TAP 3G		0	1
LIMITOR PIPE	PRESSURE LIMITOR PIPE / COFFEE GROUP	411100	2	3

411025 KIT CAPPUCCINATORE

258000	JOINT 8X14,3X1,5
405584N	VIS REGL.DEBIT NICKELE
4056201	EV.PILOTE 2V.220V 60HZ UL.
405916	TUBE SILICONE 3X6
408321	INTERRUPTEUR 2 POLES ON/OFF
408395	SERRE CABLE NYLON Ø14
410642	FLEXIBLE LG 200 MM 3/8 FF
410987	CAPPUCCINATORE COMPLET
411024	EV.3V.220/60 5W UL
411066N	CORPS ROBINET ELEC.CAPPU NICKELE
411107	DECANTEUR LAIT COMPLET
411407N	ADAPTATEUR 3/8M - 3/8F
411114	SUPPORT DECANTEUR
411426	SUPPORT CAPPUCCINATORE

KIT CAPPUCCINATORE

GASKET 8X14,3X1,5
ADJUSTING SCREW
SOLENOID VALVE 2-WAY 220V 50/60HZ
SILICON PIPE 3X6
SWITCH ON/OFF
CABLE CLAMP NYLON Ø14
SHEATED HOSE L. 200 MM 3/8 FF
CAPPUCCINATORE COMPLET
SOLENOID VALVE 3-WAY 220V 60HZ 5W UL
TAP BODY CAPPU
DECANTATION PAN COMPL
ADAPTER 3/8M - 3/8F
DECANTATION PAN SUPPORT
CAPPUCCINATORE SUPPORT


410987
411294
411295

411296 KIT RECHANGE JOINT

411294	JOINT TORIQUE Ø12
411295	JOINT TORIQUE Ø18

4652041	LIQUIDE NETTOYAGE 125ML
---------	----------------------------

SET OF GASKETS

O'RING Ø12
O'RING Ø18

CLEANING LIQUID 125ML

411270 KIT LANCE VAPEUR (MUG)
411283 KIT LANCE VAPEUR (ESPRESSO)

258000 JOINT 8X14,3X1,5
389100N TE SERTO 3/8
403985N MAMELON 1/8G - 1/8G-SO.1100 NICKELE
403986N MAMELON 1/4G - 1/8G NICKELE
403989 ECROU "SERTO" SO 20-6 1/8
403990 ANNEAU "SERTO" SO 1-6
405727N MAMELON 3/8NPT - 1/4GAZ NICKELE
409961 DOUILLE APPUI SO.6-4
410642 FLEXIBLE LG 200 MM 3/8 FF
411271N ROBINET LANCE NICKELE
411273 EV 2V 230V 60HZ LANCE VAPEUR
411274 SORTIE LANCE VAPEUR (MUG)
411278 PATTE GUIDAGE LANCE VAPEUR
411285 SORTIE LANCE VAPEUR (ESPRESSO)
900406 TUBE PTFE 4X6

411274 SORTIE LANCE VAPEUR (MUG)
411285 SORTIE LANCE VAPEUR (ESPRESSO)

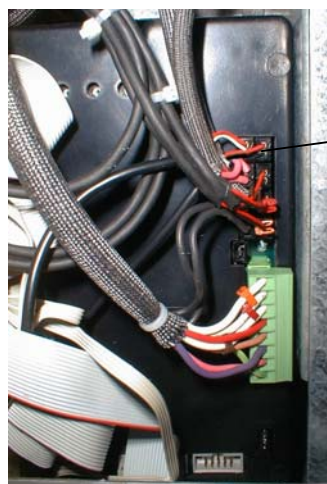
055300 JOINT TORIQUE 12,1X2,7
061200 JOINT TORIQUE 13,6X2,7
401320 RONDELLE D'APPUI
401321 RESSORT ROTULE
410137 ECROU POUR ROTULE
410836 ROTULE VAPEUR
410838 JOINT TORIQUE 6X1 EPDM 70
411275 SONDE LANCE VAPEUR MONTEE
411277 TUBE LANCE VAPEUR
410856 PREHENSEUR TUBE DE 8

KIT JET STEAM (MUG)
KIT JET STEAM (ESPRESSO)

O'RING 8X14,3X1,5
T-PIECE 3/8
NIPPLE 1/8G - 1/8G-SO.1100
NIPPLE 1/4G - 1/8G
NUT „SERTO“ SO 20-6 1/8
RING "SERTO" SO 1-6
NIPPLE 3/8NPT - 1/4GAZ
SUPPORT SOCKET SO.6-4
SHEATED HOSE L. 200 MM 3/8 FF
STEAM JET TAP
SOLENOID VALVE 2-WAY 230V 60HZ
JET STEAM OUTLET (MUG)
GUIDING HOOK
JET STEAM OUTLET (ESPRESSO)
PIPE 4X6 PTFE

JET STEAM OUTLET (MUG)
JET STEAM OUTLET (ESPRESSO)

O'RING 12,1X2,7
O'RING 13,6X2,7
WASHER
SPRING
NUT
PIVOT
O'RING 6X1 EPDM 70
JET STEAM
JET STEAM PIPE
PROTECTION STEAM TUBE 8



Branchement de la
sonde lance vapeur
*Connection of the jet
steam*

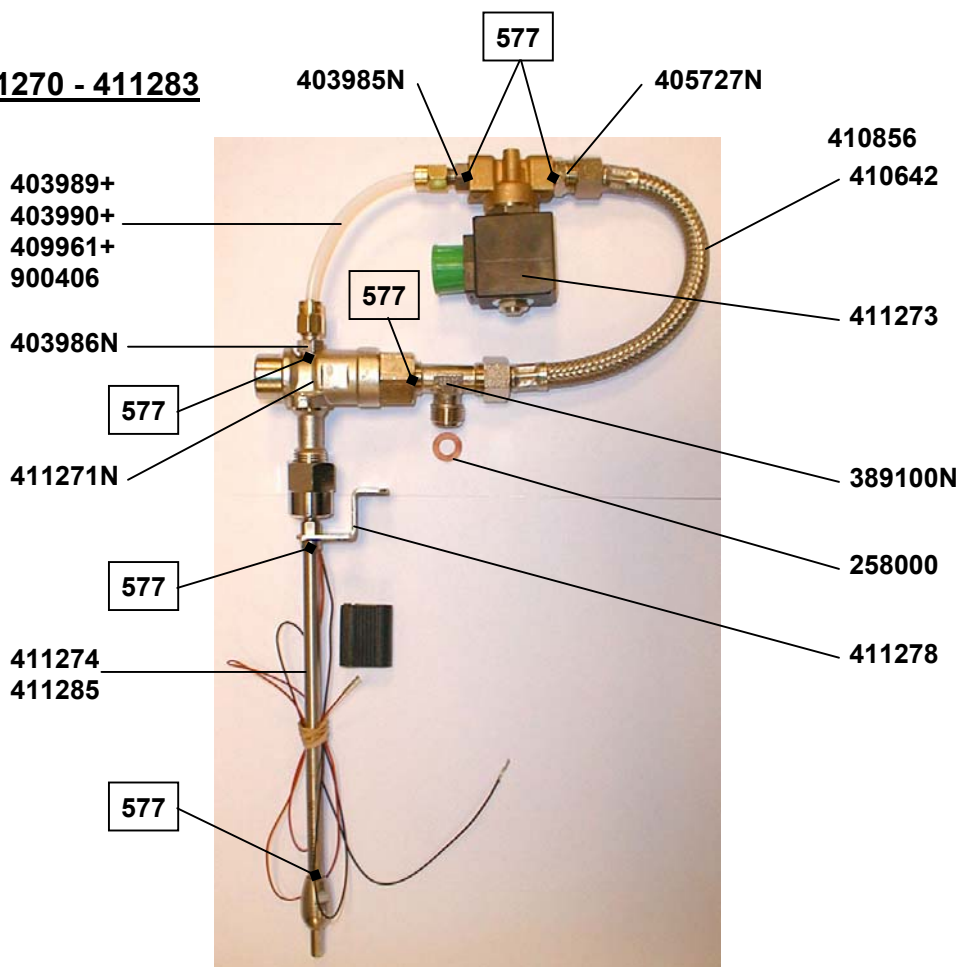
COLLE ET GRAISSE

577 307750 COLLE TUBETANCHE 577

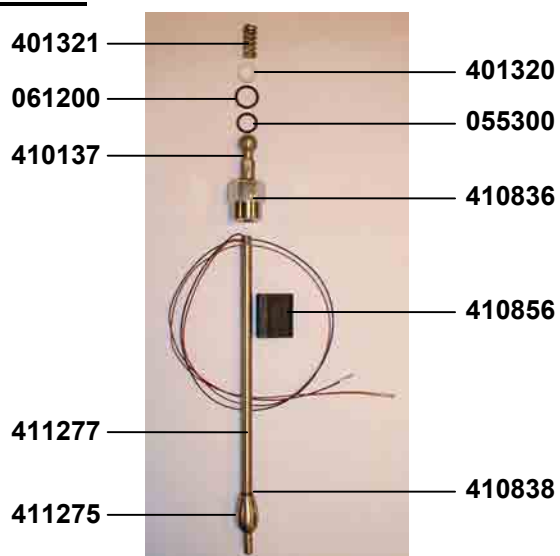
GLUE AND GREASE

GLUE 577 WATERTIGHT TUBE

411270 - 411283



411274 - 411285



Edition 02/2004 - TWINSTAR 2
PIECES DETACHEES - SPARE PARTS - Page 36

SACOME, Document CONFIDENTIEL, Ne peut être reproduit ni communiqué sans notre accord préalable.
SACOME, CONFIDENTIAL Document, it is forbidden to duplicate or communicate this document without previous authorization.

FIXATION DES ÉLÉMENTS
COLLE ET GRAISSE

577	307750	COLLE TUBETANCHE 577
243	308000	COLLE FREIN FILET 243
	408235	GRAISSE ALIMENTAIRE

COMPONENT STICKING
GLUE AND GREASE

GLUE 577 WATERTIGHT TUBE
GLUE 243 THREADING
GREASE

